



TITE DOILG.
THE PRO'S ADVANTAGE



	WeatherMaster™ Metal Roof	Chem Link* DuraLink* 50†	Chem Link" M1'	Dow Corning° 795†
PAINTABLE	Yes, 1 Hour (Except Translucent)	Within 24 hours. Test and evaluate all paints before application.	Within 24 hours. Test and evaluate all paints before application.	No
% SOLIDS	100%	100%	100%	Not Stated
SHRINKAGE	0%	0%	0%	Not Stated
JOINT FLEXIBILITY	50%	50%	35%	50%
VOC-COMPLIANT	<50 g/L	<22 g/L	<17 g/L	32 g/L
GAP FILLING (WIDTH)	1″	2"	1″	Not Stated
COLD WEATHER EXTRUSION	0°F	32°F	32°F	50°F
FOAMBOARD	Yes	Yes	Yes	Not Stated
ODOR/VAPOR	Very Mild	Mild	Mild	Slight
OCCUPIED STRUCTURES	Yes	Yes	Yes	Yes; Only in a Well-ventilated Area
SERVICE TEMPERATURE	-75° to 212°F	-40° to 200°F	-40° to 200°F	-40° to 300°F
CARTRIDGE	Plastic (9.5 oz. Removable Nozzle) & 20 oz. Sausage Pack	Plastic (10.1 oz.), 20 oz. Sausages, 2 and 5 Gallon Pails or 50 Gallon Drums by Special Order	Plastic (10.1 oz. Fixed Nozzle), 5 oz. Squeeze Tube, 20 oz. Sausages, 28 oz., 2 and 5 Gallon Pails or 50 Gallon Drums by Special Order	Plastic (10.3 oz.), 20 oz. Sausages, 2 Gallon and 4.5 Gallon Bulk Containers
WARRANTY	Limited	Limited	Limited	Limited
STANDARD COLORS	100+ Colors	12 Colors	5 Colors	15 Colors
CLASS	Class 50	Class 50	Class 35	Class 50
MANUFACTURED	Owned and Made in the USA	Not Stated	Not Stated	Not Stated
SHELFLIFE	24 Months	12 Months, 6 Months for Pails	12 Months, 6 Months for Pails	12 Months

Geocel° 2300'	MasterSeal® NP1"†	Novaflex <sup>®</sup> Metal Roof	RainBuster° 900'	Sikaflex <sup>®</sup> 1a'
24 hours. Allow sealant to cure for 4 days if using a relatively inflexible paint.	Yes, compatibility test required.	No	After 72 hours.	Yes, compatibility test required.
Not Stated	100%	97%	96-99%	Not Stated
Not Stated	0%	0%	0%	Not Stated
Not Stated	35%	Not Stated	35%	35%
Not Stated	35 g/L	50 State VOC-compliant	VOC-compliant under AQMD & CARB	40 g/L
3/8"	1 1/2"	Not Stated	1″	1 1/2"
Warm Tube Below 40°F	Only if substrates are completely dry, clean and free of moisture. Store at room temperature for 24 hours before using.	0°F	20°F. If below 40°F, condition product at 70°F prior to using for best results.	40°F. For cold weather application, condition units at approximately 70°F; prior to using.
No	Not Stated	Not Stated	Not Stated	Not Stated
Not Stated; Do Not Breathe Vapor or Mist	Mild	None	Slight	Odorless
No	Ensure Adequate Ventilation	General Ventilation Recommended	Yes, Only in a Well-ventilated Area	Use Only With Adequate Ventilation
Not Stated	-40° to 180°F	-40° to 400°F	Not Stated	-40° to 170°F
Fiber (10.3 oz. & 29 oz.)	Fiber (10.1 oz. Fixed Nozzle) & 20 oz. ProPaks	Plastic (10.1 oz.), 20 oz. Sausage Packs, 5 Gallon Pail & 55 Gallon Drum	Fiber (10.1 oz.) & 20 oz. Sausage Tubes	Fiber (10.1 oz. Fixed Nozzle), 20 oz. Uni-Pac Sausages, 5 Gallon Pail & 55 Gallon Drum
Limited	Limited	Limited	Lifetime	1 Year
47 Colors	11 Colors	70+ Colors	6 Colors	9 Colors
Not Stated	Class 35	Class 35/50	Class 35	Class 35
Made in the USA	Not Stated	Made in the USA	Not Stated	Not Stated
12 Months	12 Months	18 Months	12 Months	12 Months, 6 Months for Pails and Drums



IDEAL FOR Metal Roofs / Trim / Architectural Metal Siding / General Roofing Applications / Galvanized Gutters / Downspouts

**EXCELLENT ADHESION** ► Adheres to all types of metal including coated panels such as Kynar™

**JOINT MOVEMENT CAPABILITY ± 50%** Permanently flexible – will not crack

**WEATHER & UV RESISTANT** Produces long-lasting weather-tight seals

ALL-WEATHER APPLICATION Applies in extreme weather conditions

**PAINTABLE** Painting may occur one hour after application with a water-based (latex-based) paint.

Provided information obtained from manufacturer's product labels, technical data sheets and SDS.

- $^{\ast}$  Titebond Weather Master Metal Roof Translucent (#61111) is NOT paintable.
- † ChemLink and Duralink are trademarks of Chem Link; Dow Corning is a registered trademark of Dow Corning Corporation; Geocel is a registered trademark of HIP, LLC; MasterSeal is a registered trademark and NP1 is a trademark of BASF; Novaflex is a registered trademark of Top Industrial, Inc.; Sikaflex is a registered trademark of Sika.
- \* Maximum temperature over 200°F is for short term exposures.

Visit Titebond.com for the most up-to-date product information.











