# **Excellent Performance & Flexibility on Most Materials**

# ROOF PLUS <u>Sealant</u>

Adhesive or Sealant Use / Fast Drying / Designed for Dynamic Joint Movement

Titebond® Roof Plus Sealant is a water-resistant, solvent-based, elastomeric rubber sealant designed for roofing applications such as asphalt shingles, metal trim, solar roof systems, architectural metals, painted metals, aluminum and general roofing applications. It is resistant to dust, dirt and stains and is paintable. Sealant can be applied to itself (resealable).



# **Ideal For**

Metal Trim / Solar Roof Systems / Architectural Metals / General Roofing Applications / Shingled and Tiled Roofs / Sealing Edge and Ridge Tiles / Sheet Roofing / Flashing / Sealed Wood Forms / Between Adjacent Layers of Roof Tile / Liquid Applied Roofs

### Seals

Metal / Aluminum / Asphalt Shingles / Masonry / Wood / Most Common Building Materials

# Easy to Gun & Tool

Makes neater joints and speeds up application

# **Primerless Application**

Lowers installation costs

# **Weather Resistant**

Produces long-lasting weather-tight seals

# **Wide Temperature Application Range**

Suitable for all climates

## **Paintable**

May be painted with non-rigid paints







Size/Color	Part Number	UPC	Case UPC	Weight	Units Per Package	Packages Per Pallet	
10.1 Oz. Cartridge / Clear	3241	037083032413	10037083032410	9.64 lbs.	12	108	

# **Physical & Chemical Properties**

• Type: Synthetic elastomeric rubber

Calculated VOC: 315 g/L (32%)
Weight per gallon: 7.91 lbs.

• Tooling time: 10-15 minutes

• Full cure: 14 days\*

• Freeze thaw stability: Stable

• Flashpoint: 80°F

• Application temperature: Above 20°F (-7°C)

• Joint movement capability: ± 12.5%

• Storage life: 24 months in a dry location at or below 75°F

• Coverage: 31 linear ft. at a 1/4" bead

Paintable: After 2 hours
 Tack-free time: 30 minutes

Shore A: 25-30Solids: 68%

 Cleanup: Clean uncured material with xylene or equivalent solvent. After curing, excess sealant must be cut or scraped away.
 Follow solvent vendor's precautions when using solvents.

# **Specifications**

Complies with the following requirements:

- ASTM C920 Type S Grade NS Class 12.5 Use T, NT, M, A and O
- Federal Specification TT-S-00230C Type II Class B

# **Application**

Titebond® Roof Plus Sealant comes ready to use. Surfaces must be clean and free of any material that may prevent adequate adhesion. Cut tip to desired bead width and shape and place in professional cartridge gun. Apply generously as needed. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability.

# Limitations

Air, sealant and surface temperature should be above 20°F. In colder weather (50°F and below) product should be stored at room temperature for 24 hours prior to application for easier extrusion. Cure time is dependent upon ambient conditions including temperature and humidity. The sealant should be dry to the touch and ready to paint in 2 hours. Do not thin or use for exterior glazing. When used as an adhesive, one substrate must be porous to allow adhesive/sealant to dry properly. For best results, store in a dry location at or below 75°F. For questions, please call our Help Line 1.800.347.4583 or visit us at Titebond.com.

Liability is limited to product replacement only.

Visit Titebond.com for the most up-to-date product information.











<sup>\*</sup> Cure will be affected by joint size, configuration and environmental conditions.